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workbook provides basic principles necessary to program the Haas lathe. It is not intended as an in-depth study of all ranges of the machine use. More training and information are necessary before attempting to program the machine. 2

Lathe Programming Workbook - Haas Automation

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The diagram above
shows the operator's
view of X and Z grid
standing in front of the
lathe. At the
intersection of the X

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and Z axis is the Part
Zero or Reference
Point. Note there is
four different
quadrants with
different positive and
values for X and Z.

Lathe Series Training Manual Haas CNC Lathe Programming

This programming
manual is meant as a
supplementary
teaching aid to users of
the HAAS Mill. The

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information in this workbook may apply in whole or in part to the operation of other CNC machines. Its use is intended only as an aid in the operation of the HAAS Milling Machine. For a complete explanation and an in-depth description, refer to the Programming and Operation Manual that is supplied with your HAAS Mill.

PROGRAMMING

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WORKBOOK -

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This workbook provides basic programming principles necessary to begin programming the HAAS C.N.C. Lathe. In a "CNC" (Computerized Numerical Control) machine, the tool is controlled by a computer and is programmed with a machine code system that enables it to be operated with minimal supervision and with a

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great deal of repeatability. The same principles used in operating a manual machine are used in programming a CNC machine.

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The Haas lathe operator's manual contains a programming chapter that is a great resource

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for students, teachers,
and any machinist. In
addition to basic
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find information about
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nose compensation,
canned cycles, sub-
programs, and even
advanced
programming
techniques for Y-axis
machining.

Haas Learning Resources

Productivity, Inc - Haas

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Manual Page 4

Introduction Welcome to Productivity, Inc., your local Haas Factory Outlet (H.F.O.) for the Mill Programming Class. This class is intended to give a basic understanding of the programming of a Haas Machining Center.

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This Haas lathe workbook can be used for both operator's and programmer's. It is meant as a supplementary teaching aid for the user of HAAS Lathes. The information in this

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workbook may apply in whole or in part to the programming of other CNC machines. It is intended to give a basic understanding of CNC programming and it's applications.

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Lathe is an excellent workbook for students learning Computer Numerical Control Programming. In addition to the material presented in the Mill and Lathe Workbook students will receive Self Guided Videos, which frees the teacher to focus on students working on machinery.

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The standard Haas option for the TL series lathe for part holding is a 3-jaw scroll plate chuck, that. is key operated from the outer diameter of the chuck. Simply rotate the chuck key in a clockwise. direction to draw the jaws of the chuck closer to the chuck center, and counter-clockwise to.

CNC Lathe Series Training Manual

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Haas TL Series Tool Room ...

The CNC Programming Workbook for Mill and Lathe is an excellent workbook for students learning Computer Numerical Control Programming. In addition to the material presented in the Mill and Lathe Workbook students will receive Self Guided Videos, which frees the teacher to focus on students working on machinery.

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